

### Contents

Silicone mold, Coloring powder, Design film, Pearl, Decorative parts, Key chain Eyebolt cap, Kneaded eraser

For materials in this kit, their colors, shapes, sizes and pattern may vary, due to manufacturing process. Actual object may have certain level of difference compare with the image printed here, either in shape, size or pattern. Image printed on instruction may have a certain level of color difference than actual object. It is possible that the prints on the films may be affected when they were folded, or scratched by nails, scissors or other hard objects. There may be lines on the edge of the film. Cut them out before use. The design of a film may be a little off-centered or smeared, due to manufacturing process. For the metal parts, it is possible to have certain amount of flaws on the surface, due to plate coating process.

### Read the following before you start

**Caution!**  
Keep out of reach of children and pets. Maybe harmful if swallowed. Please check if the contents are all included.

You will need:  
tweezers - for detailed work.  
toothpicks - to remove air bubbles, place decorative parts, and apply the resin to parts.  
an apron - to protective your clothes.

**Manufacturer: Eruberu Co., Ltd**  
2-1-20 Ekimae Ibaraki Osaka Japan <https://eruberu.co.jp/>

### [Preparation]

- LED Resin
- LED Lamp
- Tweezers
- Toothpicks
- Scissors
- Needle-Nose pliers
- Masking tape
- Craft buffer

### [Not necessary but convenient]

- Silicone mat
- Cardboard
- Embossing heat tool
- Tray for parts

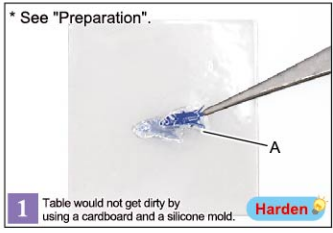
### Preparation

★ Cut design films before you start.

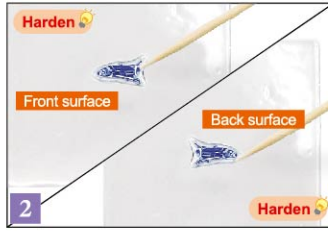
## How to make

Enjoy creating your original charm, referring to the following image.

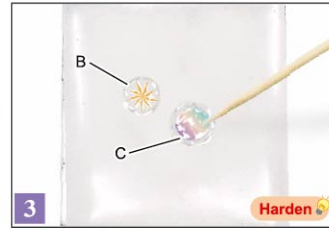
See "Basics" for marks. (ex. ★ or Harden ☺)



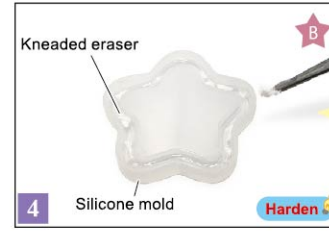
Apply a thin layer of resin to the back surface of the design films, and paste them together.



Apply some clear resin to the decorative part you create in step 1.

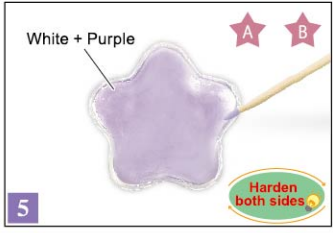


Create the decorative parts with other films the same as step 1 and 2.



Apply the clear resin to the silicone mold until it is 2/3 full, and add the kneaded eraser.

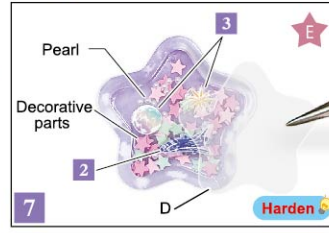
**Tip!**  
Knead the eraser well until it is soft. When it softens, spread it into a thin layer on an OPP bag. Scoop them with tweezers softly.



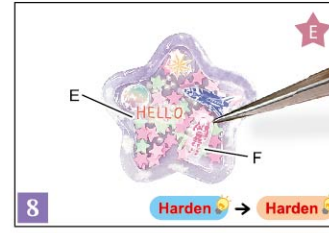
Apply the colored resin to the silicone mold until it is full. After hardening it, remove the resin piece from the mold.



Flip over the resin piece, fill with the resin.



Put decorative parts into the resin piece as much as you want. Apply the resin to the rim of the resin piece, and cover it with design film D.

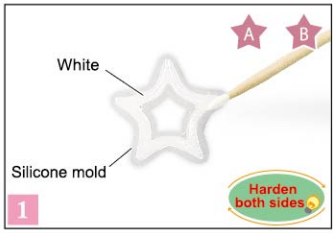


Cover the entire surface with the clear resin, and put design films E and F onto it. After hardening it temporarily, coat the entire surface with the clear resin. Harden it surely.



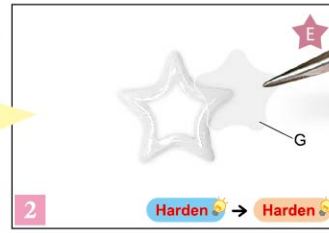
Attach the eyebolt cap and the key chain to the resin piece.

Attach the keychain to either large star or small star as you like. Create your original charm.\*

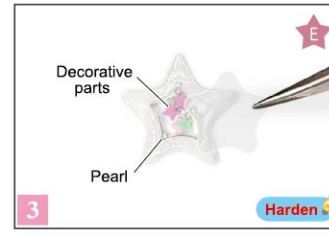


Apply the colored resin to the silicone mold until it is full.

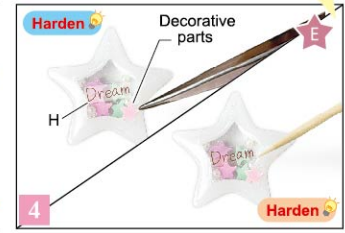
**TIP!**  
If the resin piece is not flat, file it to make it even with a craft buffer before proceeding with the next step.  
The bottom of the silicone mold comes to the top surface of the resin piece.  
File with a craft buffer or Apply resin Harden ☺



Apply the resin to the rim of the resin piece, and put the design film G onto the resin piece. After hardening it temporarily, coat the entire surface with the clear resin. Harden it surely.



Flip over the resin piece, put decorative parts into the resin piece as much as you want. Put another design film G onto the rim of the resin piece to cover it the same as step 2.



Apply a thin layer of clear resin to the entire surface, put a decorative part onto it. After hardening it temporarily, coat the entire surface with the clear resin. Harden it surely.

## Basics

Images are just samples. Images may be different from the kit contents. Work away from direct sunlight and UV ray. When you don't use lamp, please turn it off.

### How to color the resin

Gradation, Marble pattern

Put some clear resin onto an OPP bag. Mix the clear resin and a small amount of coloring powder grinding the powder.  
Apply 2 or more colored resin into a silicone mold. Blend the boundary layer with a toothpick or an embossing heat tool.  
Apply the several colored resins to the mold, and stir them with a toothpick.

### How to use a silicone mold

Remove air bubbles with a toothpick or an embossing heat tool.  
Put the resin until the silicone mold is full.  
Harden the resin piece with a lamp. Flip over the silicone mold, harden it from the back surface.

**Hardening time as a reference**  
When hardening the resin completely  
UV resin: approx. 5min / LED resin: approx. 1-2 min  
Harden ☺ or Harden both sides ☺ See "Harden".  
When hardening the resin temporarily (ex. When putting a decorative part on the resin piece)  
UV resin/LED resin: approx. 20-30 sec  
Harden ☺ See "Harden".  
\*The time required depends on the season and the size of the craft. Read instruction of prepared resin before start.  
\*Do not excessively bend.

### How to attach a jewelry finding

When using resin, When using craft glue

Apply resin to a place where you want to put a jewelry finding.  
Again, to increase the strength, apply some more resin to the attached part.  
\*As necessary, put the LED light over the resin from various directions.

Apply some craft glue to the place of the resin piece where you want to put a jewelry finding, and put it on the resin piece.

**Tip!**  
Be careful of the direction of a jewelry finding. Attach the jewelry finding after checking the direction you want to use.  
\*Use masking tape or kneaded eraser to hold your artwork if it is unstable.

### How to cut a design film

Background, Letter, Picture

Draw a line according to the size of a silicone mold. Cut the slightly inner than the line, and make a minor adjustment.  
Cut a film slightly bigger than the letter or the picture.  
\*It looks nice when you cut a film just the picture.

### How to create a design film part

Stick, Coating

Apply a thin layer of resin to a place where you want to put a film or a decorative part. And put the part to the resin piece.  
Cover the film with the resin.  
\*It looks nice when applying the resin to the entire surface.

### How to put a design film or a decorative part

### How to attach a jewelry finding

### How to twist a pin

(eye pin, head pin, ball head pin)

**Tip!**  
Make sure to close the pin without a gap between the pin and the bead.  
\*When using an eye pin, bend the pin so that the direction of the ring of the pin looks the letter "B".  
\*If the part passes through the pin, use a spangle between the pin and the part.

### How to twist a pin

(eye pin, head pin, ball head pin)

### How to cut Chain

When using a nylon thread as a mark

Put the nylon thread through a ring next to the end of the chain.  
Cut the ring which the nylon thread passes through with nippers.  
\*Remove the link.

### How to open and close jump rings

(the loop of the eye pin, head pin, ball head pin)

Hold a jump ring with needle-nose pliers.  
Gently twist one plier straight downward, and the other plier straight upward to open the jump ring.  
\*Make sure not to pull outwards or the ends.  
Connect it to whatever you're using, and grasp the jump ring the same way again with both pliers. Gently bend one plier up and the other plier down to close the jump ring again.

### How to open and close jump rings

### How to open and close jump rings

## <Attention>

### Pay attention when dealing with metal parts

- As the color of plate coating may be affected if they were touched with sweat or stored in dirt, please wipe away the sweats or dirt with a soft cloth before you store them. We also recommend you to store the metal parts in a bag with zipper.
- Please never wipe the metal parts with jewelry polishing cloth containing abrasive material, that will affect the color of the plate coating.

### Caution when wearing the Jewelry

- Jewelry iron parts may cause irritation to sensitive skin. If you have skin irritation, remove your jewelry and consult your doctor.
- To prevent incident, do not wear Jewelry while sleeping, playing sports, working, or taking care children.
- Jewelry iron parts may cause burns in extreme temperature conditions.

### Suitable materials

Epoxy resin, UV resin, LED&UV resin, LED&UV Color Art resin, Super Stone Ceramic powder, Polymer clay, Silver clay etc. ※Do not use with items made of silicone.

### Caution

- Wipe the dust and dirt from silicone mold before use. Do not use with food. Do not eat or swallow. When using with anything hardened by chemical reaction repeatedly, it may be difficult to remove your artwork from the mold. A silicone mold is perishable goods. It will degrade after many years and uses. When using with colored material, the color may stain on the mold. Wipe it off before reuse. Depending on the storage condition, durability may change. When removing from the mold, do not use a spatula, or do not excessively bend. This mold and your artwork may be damaged. Do not put this product on a printed paper, it may be stained with ink. This mold is an imported product. There may be some scratches.
- When producing a three-dimensional shape silicone mold, material to have heat-resistant, elasticity, and strength, and prevent from deterioration is put in the mold. Because of that, the color of the mold may be yellowish, and also the color will be much yellower with time. This is an unavoidable phenomenon to maintain the characteristics, but it does not have an effect on creating resin artwork.

### Storage

- Do not store in direct sunlight and avoid dirt. Keep out of reach of children and pets. Keep away from heat. The shape may change. Do not put one over another when storage.

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